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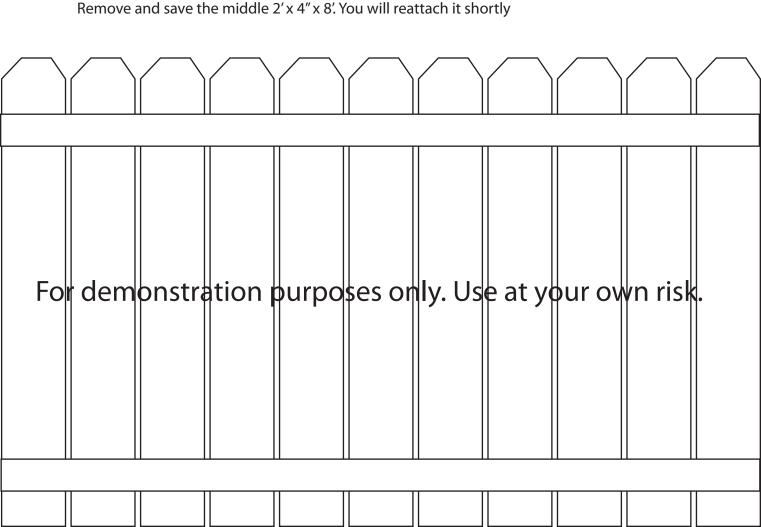
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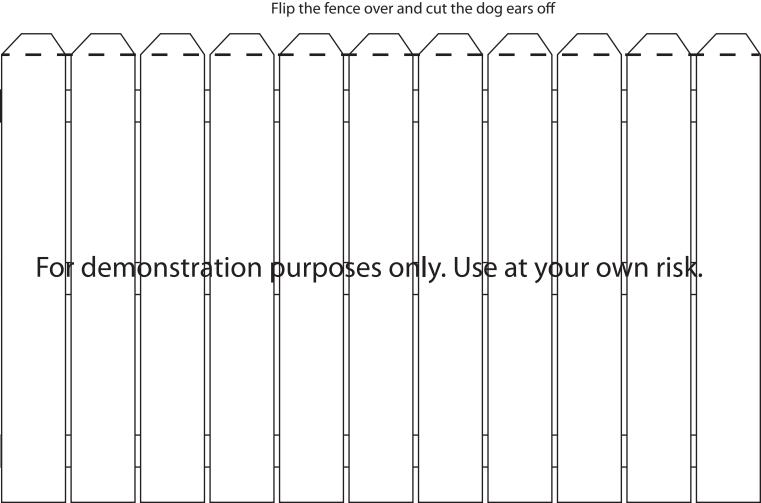
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The fencing is from a big box store. The bed is 30" high, 4 feet wide and 8 feet long. Each piece of fencing should have (3) 2"x4"x8' attaching the vertical slats to make the fence. If the fence has (2) 2"x4"x8' all ready attached, you will need and additional 2"x4"x8'. In addition to purchasing the (3) pieces of 6' x 8' fence which will produce (2) 30" x 4' x 8' planter boxes. For demonstration purposes only. Use at your own risk





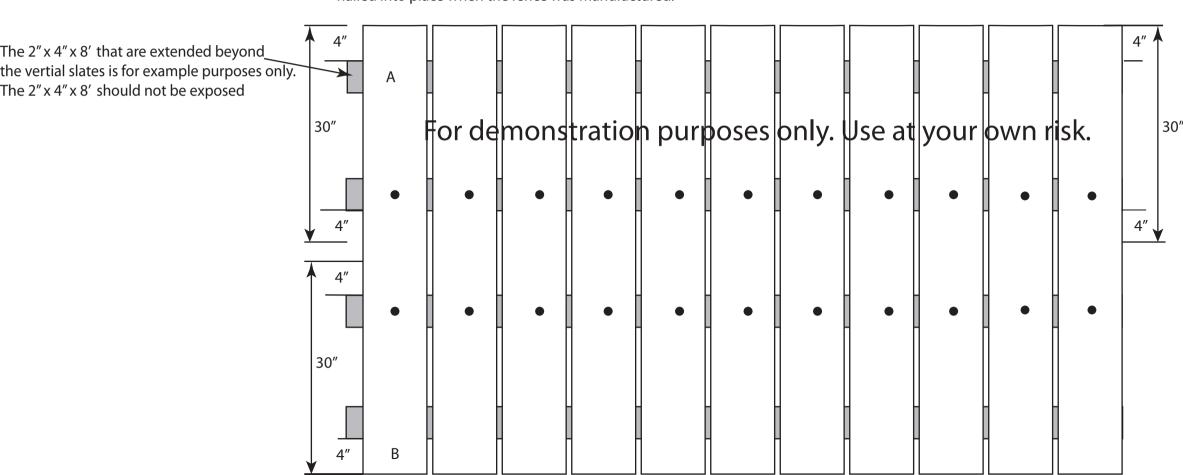
insert (2) 2" x 4" x 8' under the fence spacing them out. measure down from the top of the fence to the first 2" x 4" x 8' (A) and record the distance do the same measurement from the bottom of the fence to the fist 2" x 4" x 8' (B)

Now position the one  $2'' \times 4'' \times 8'$  (in this example 26" from the top of the fence and clamp it to the end vertical slats Using the 2" screw the vertial slates to the  $2'' \times 4'' \times 8'$ .

You only need one screw since the pressure of the material with keep the slates in place.

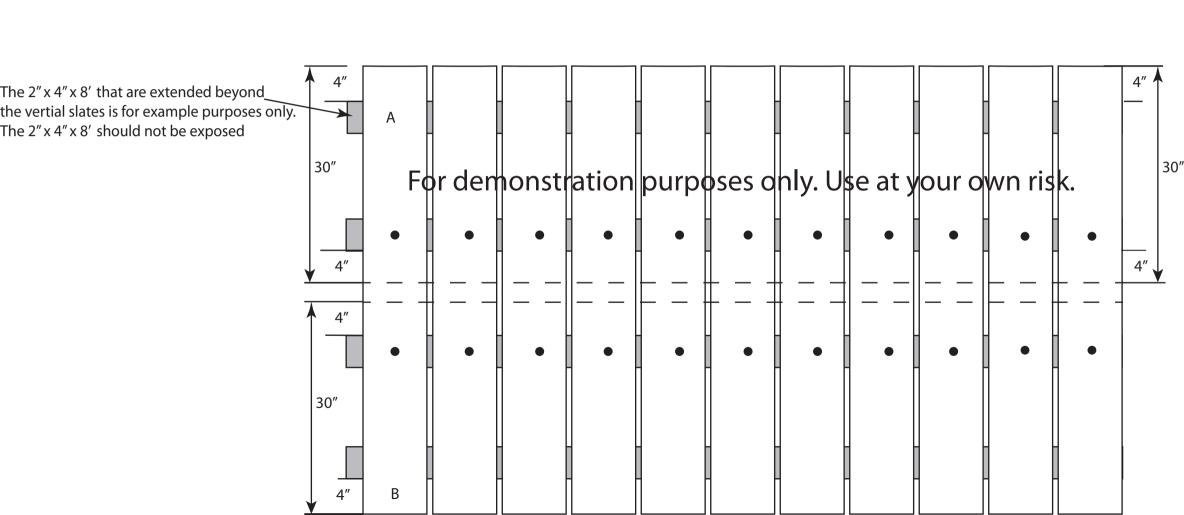
Now position the one  $2^n \times 4^n \times 8^n$  (in this example 26" from the bottom of the fence and clamp it to the end vertical slats Using the 2" screw the vertial slates to the  $2^n \times 4^n \times 8^n$ .

NOTE: The bottom and top 2" x 4" x 8' should not need to be screwed to the bottom and top 2" x 4" x 8' s . They should be nailed into place when the fence was manufactured.

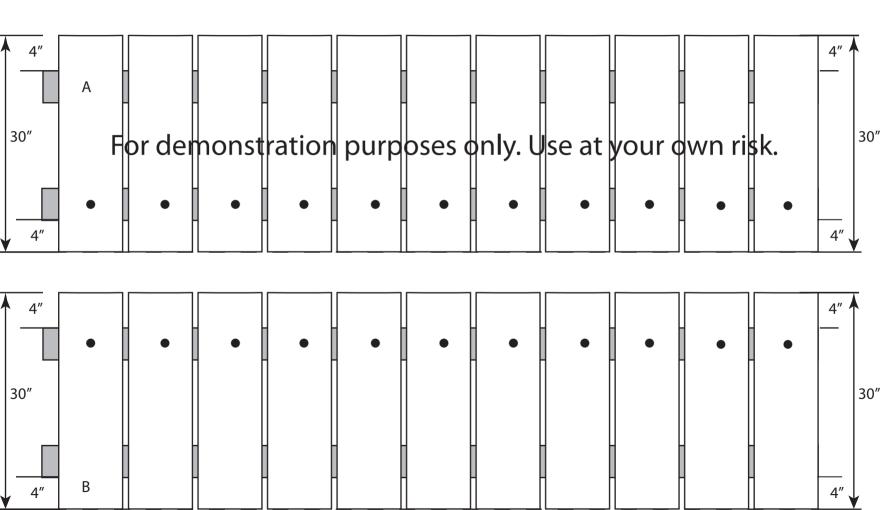


Put a chalk line mark at you predetermined size. See dotted line Using your skill saw, cut the two sections.

You should end up with some scape based upon the 30" bed height



Now you should have two 30" x 8' sections of fence.



## Make 4' fence sections

Measure from one end of the fence 4' and mark it at the top and bottom

Chalk line the 4' distance and cut the section apart

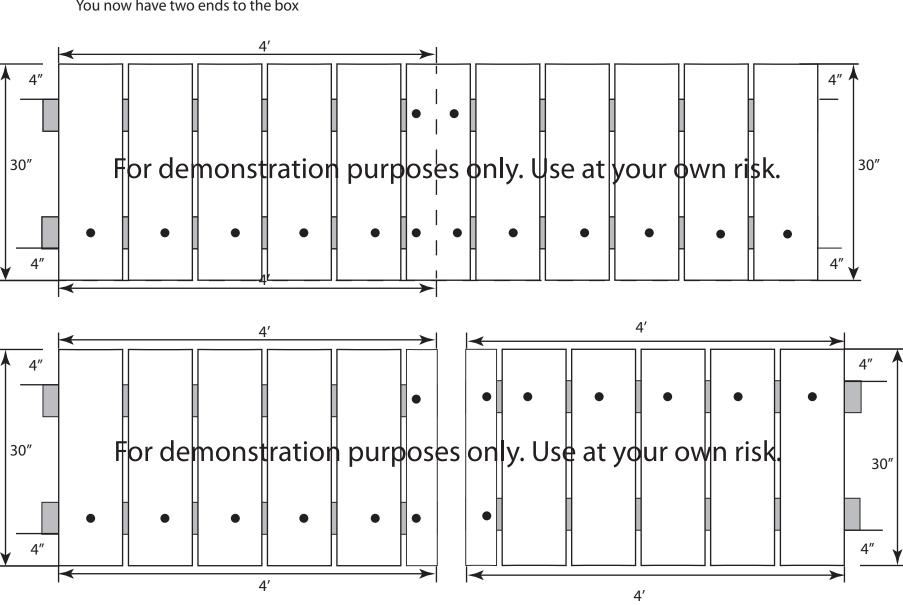
Relocate the 2" screws and move them to the left of the center mark at the top and bottom

Add a second set of screws to the right of the center mark

Make sure screws are placed near the inner edges. Your connection bolt needs a bit of room to fasten into the 4"x 4"

You may have to remove the nails or fasteners from the top so you won't ruin your saw when cutting.

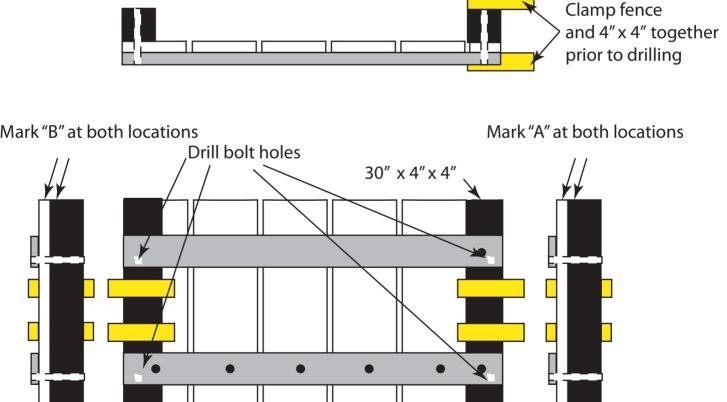
You now have two ends to the box



## Drilling the bolt holes and attaching the 30" 4" x 4" on the fence section

In an upright position clamp the 4"x 4" to the outer edge of the fence. Be sure the fence edge is aligned with the outer edge of the 4"x 4". Lay fence flat on the ground. Put scrap under the bolt hole locations prior to drilling. Drill holes through the fence and 4"x 4" but not through the scrap. Protects the drill bit.

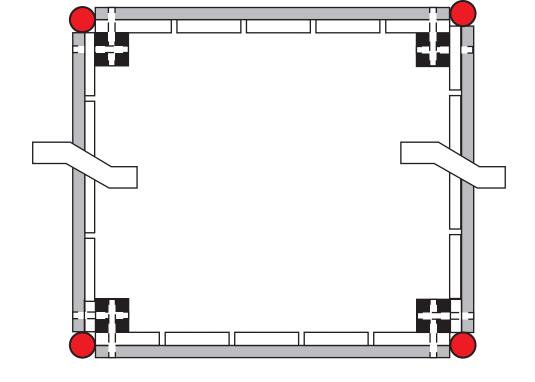
Unclamp the  $4 \times 4$  from the fence and mark the  $4'' \times 4''$  and fence with either a letter/number for ease of reassembly. Example post = A on the side where the fence was attached. Place an A on the fence where the post was drilled. Use the next character "B" on the other side. see example below. Follow the same proceedure for the opposite end 4' piece. Don't forget to letter/number each post and each end of the fence as you go along.



If you look down from the top the holes should be drilled

through the fence and the 4" x 4".

Do the same for the 8' sections. If you drill straight holes you can bolt the 4' end pieces together with the 4" x 4". If the holes are not too straight clamp the 4" x 4" to the 8' sections and drill and letter/number the connections. You don't want to drill into a bolt.



From the top view the fence should look similar to the above example

Note: the sides of the beds should NOT meet. The gap is used for netting frame or other structures

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Put the 3/8" flat washer aginst the head of the bolt and another 3/8" washer on the inside of the bed Tighten the bolt making sure the gap between the washer and the bolt head is clearly visible.

DO NOT bury the top bolt head into the 2" x 4"

Use the 3/4" washer on the outside bottom bolt so the square is inside the 3/4" washer.

Place a 3/8" flat washer on the inside and draw the bolt flush with the washer

You don't have to tighten the bolts completely because you may need to float the bed on uneven ground.

